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D5101-047
Job Sheet 166715



Part No: D5101-047

Job Qty: 5 ea

Part Name: Crossbolt Spacer Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/19/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEETS 5,6 IPP Rev.A New issue JFS 15/09/29 Verified by: DD IPP REV:B 15.12.10 AS PER
DWG REV B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	5 Ea		10/18/17	0.00	0.00	Start up container	
100	Bandsaw	5 pcs		10/18/17	0.00	0.00	Bandsaw1	
110	CNC Vertical Machining	5 pcs		10/18/17	0.00	4.00	HAAS 1	
120	QC	5 pcs		10/18/17	0.00	0.00	QC2	
130	QC	5 pcs		10/18/17	0.00	0.00	QC8	
140	Small Fab	5 pcs		10/19/17	0.00	0.50	Small Fab	
170	QC	5 pcs		10/19/17	0.00	0.00	QC5	
180	Packaging	5 pcs		10/19/17	0.00	0.00	Packaging3	
190	QC21-SA	5 Ea		10/19/17	0.00	0.00	QC21	

Part Op 100 - Cut blank 2.200" long

Descriptions: 110 - 1- Mill as per Folio FB426 DWG Rev: _____ FOLIO REV: _____ 2-Deburr per dwg

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

170 - QC5- Inspect part completeness to step on W/O

180 - Identify as per dwg & Stock Location: FPC01

190 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRLNB1.000X04.000	1	20	0	0
140-Small Fab	MS21209F7-10 <u>FM137321-40</u>	20	75	0	0

Part Specifications

Specifications could not be found.

DAS
36
9-89

S000833



PART NO: D5101-047

Revision:

Operation: Start up Operation

Quantity: 5

Change No:

Mfg Date: 10/17/17

Job No: 166715



Traveller Change Request

Part#: 166715 D5101-047

Job#: 166715

Name Guillaume Auclair

Date 17-10-17

Workcenter _____

Operation # 110

Issue: Quality ☐
Wrong Routing ☒
Op Description ☐
Missing Information ☐
Material ☐
Other ☐

Change requested: Change HAAS 1 to HAAS5

Name _____

Date _____

Workcenter _____

Operation # _____

Issue: Quality ☐
Wrong Routing ☐
Op Description ☐
Missing Information ☐
Material ☐
Other ☐

Name _____

Date _____

Workcenter _____

Operation # _____

Issue: Quality ☐
Wrong Routing ☐
Op Description ☐
Missing Information ☐
Material ☐
Other ☐

Change requested: _____

